

# FORTRON® FX75T1 R

## Polyphenylene sulfide

Fortron® FX75T1 R is an unreinforced, impact-modified poly(phenylene sulfide) with high melt viscosity suitable for extrusion.

### Typical mechanical properties

Tensile modulus	1500 MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	40 MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	80 %	ISO 527-1/-2
Flexural modulus	1700 MPa	ISO 178
Flexural strength	55 MPa	ISO 178
Charpy notched impact strength, 23 °C	>50 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30 °C	15 kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.43 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Melting temperature, 10 °C/min	280 °C	ISO 11357-1/-3
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### Physical/Other properties

Density	1200 kg/m <sup>3</sup>	ISO 1183
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### Characteristics

Processing Other Extrusion

### Additional information

Other extrusion

#### Preprocessing

Predrying in a dehumidified air dryer at 80 °C / 3-4 hours is recommended.

#### Processing

On single-screw extruders with 15-25 D long multi-section screws, as are usual in the trade, the FORTRON is processable.

Extrusion temperature 295-305 °C

A medium extrusion rate is normally preferred.

Processing Notes

#### Pre-Drying

FORTRON should in principle be predried. Because of the necessary low maximum residual moisture content the use of dry air dryers is recommended. The dew point should be =< -30 °C. The time between drying and processing should be as short as possible.

#### Storage

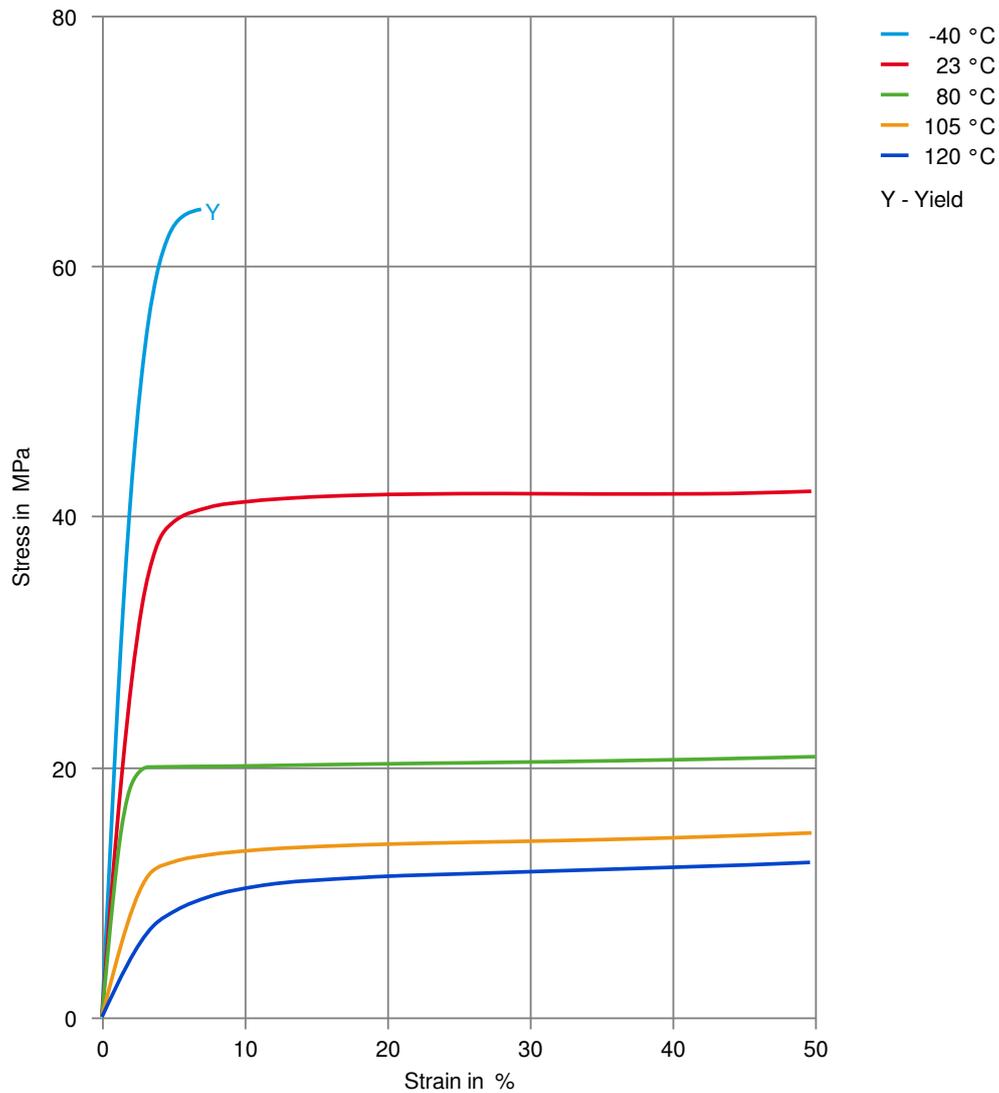
For subsequent storage the material should be stored dry in the dryer until

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processed (<= 60 h).

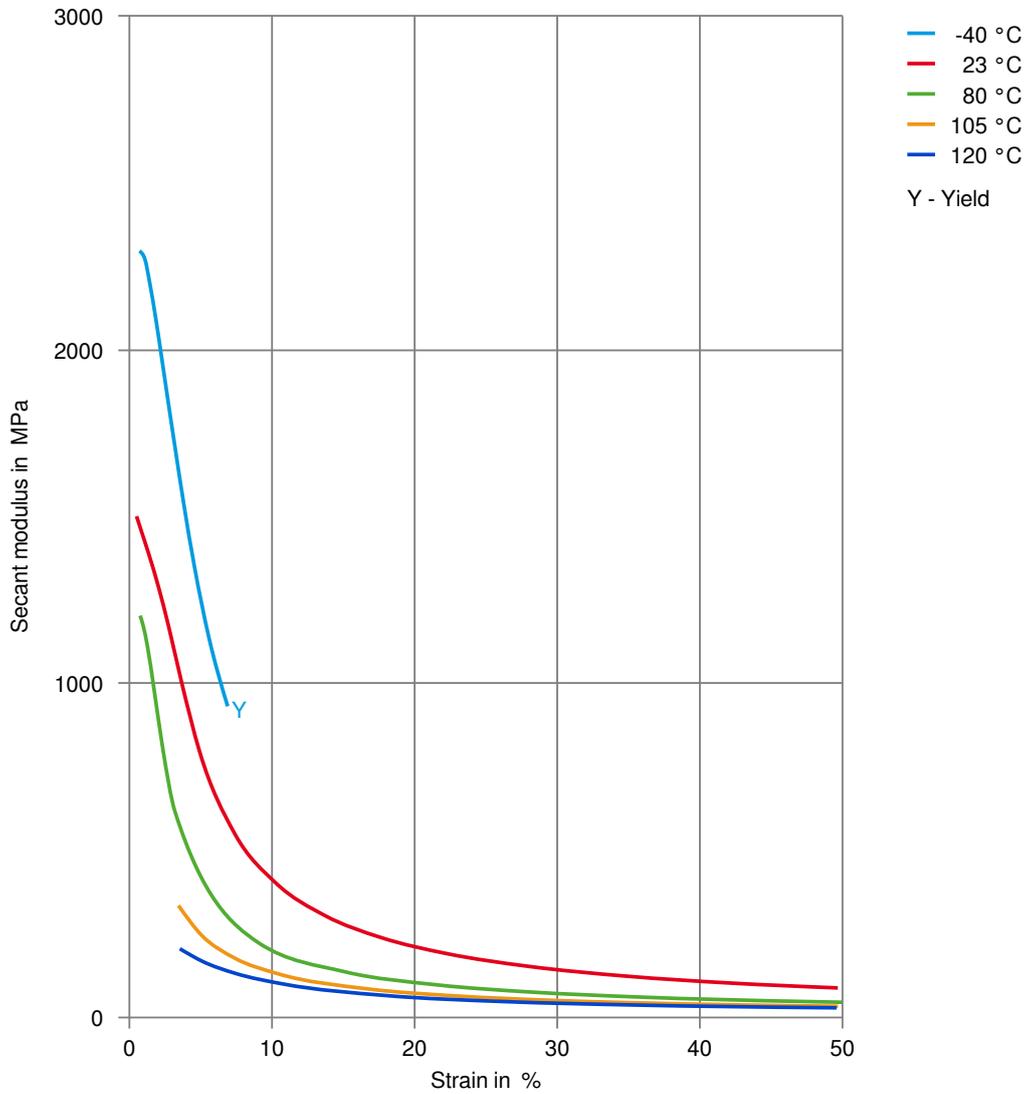
## Stress-strain



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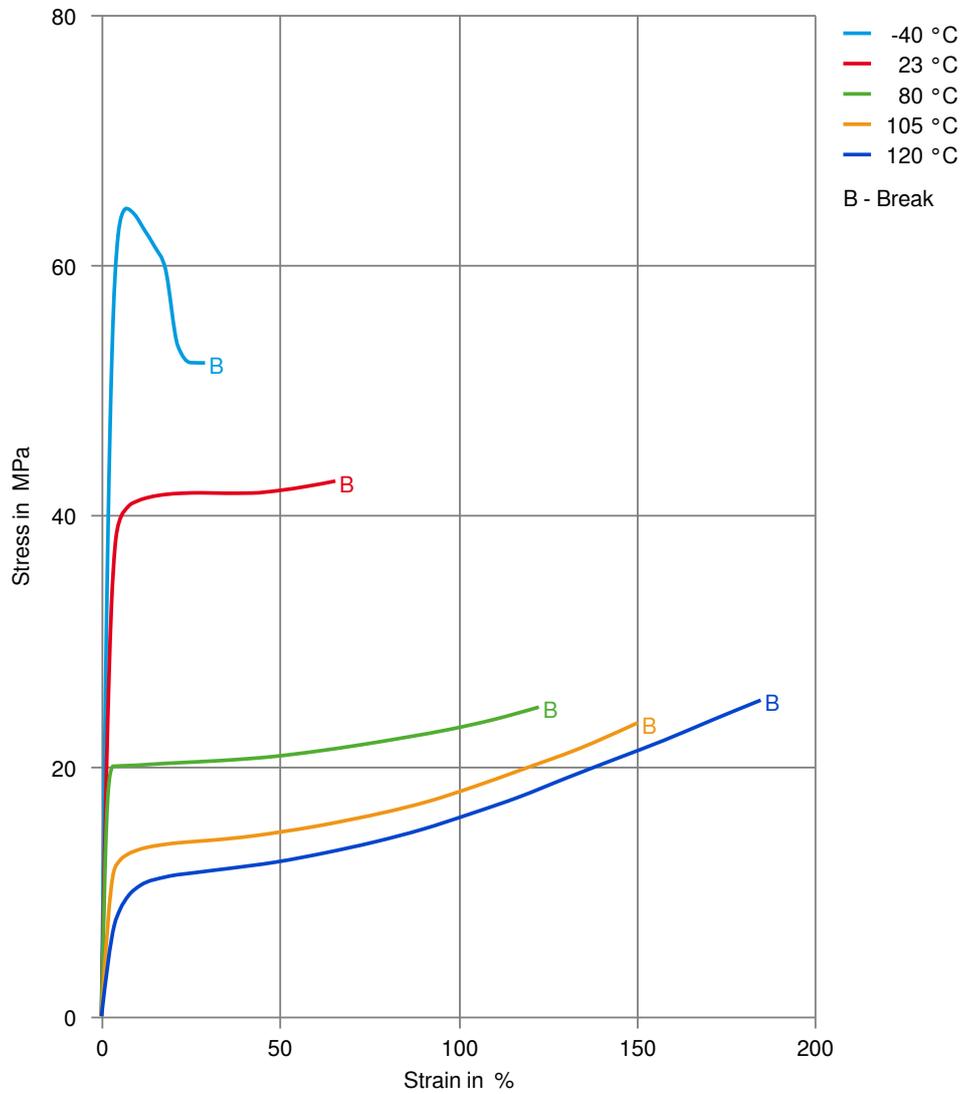
## Secant modulus-strain



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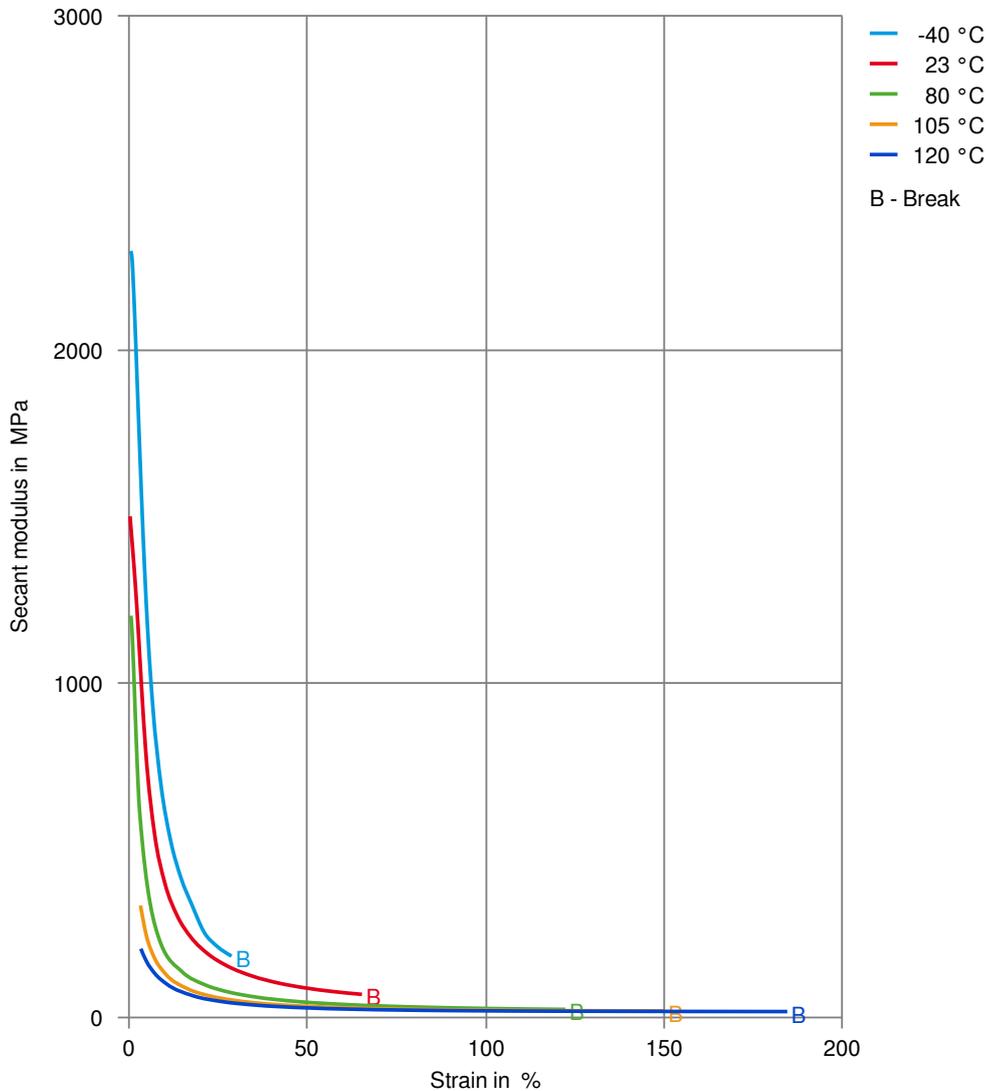
Stress-strain, 50mm/min



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Secant modulus-strain, 50mm/min



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